



BECK MANUFACTURING  
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## CERTIFICATE OF COMPLIANCE

OUR ORDER NO. \_\_\_\_\_ DATE \_\_\_\_\_

SOLD TO \_\_\_\_\_ ITEM \_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
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To Whom It May Concern:

The specifications and pressure ratings of our standard and extra heavy couplings. The 1/2" thru 2" Standard Merchant couplings have straight "NPSC" threads and are normally used for low to moderate pressures (up to approximately 150 psi) where temperature and shock are negligible.

The 2-1/2" through 6" Standard Merchant couplings have tapered "NPT" threads that allow them to be used for slightly higher ranges of up to 200 psi, again with minimum shock and temperature variation.

Normally, for any application where elevated temperatures and pressures are involved, we would recommend using the seamless Extra Heavy couplings, which we rate at a working pressure of 300-psi.

Due to the fact that there are so many variables such as local service conditions, pipe size, joining techniques (including supporting technique), fluid temperature variations, shock, and an infinite number of different applications, many organizations have their own codes of practice and there are no established limits on working pressures for most couplings. Therefore, we can only suggest or relay to you what we recognize as the normal or most commonly used limits and let the final determination come from your design or application.

Sincerely,

Dale E. Thompson  
Quality Manager

COC - 010

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