



**ANVIL**<sup>TM</sup>  
INTERNATIONAL CANADA  
*Building Connections That Last*



**Catawissa**<sup>TM</sup> **WING UNIONS**  
PERFORMANCE UNDER PRESSURE

Price Sheet CWU.01.09C | Effective: January 5, 2009 | Cancels US Price Sheet CWU.08.08C of August 4, 2008

**FREIGHT ALLOWANCE:**

All prices quoted F.O.B. our Distribution Centre, Simcoe, Ontario; Edmonton, Alberta; Montreal, Quebec or freight equalized thereon; with full freight allowed on 1,000 lbs. or \$1,500 to recognized delivery points in Canada. All shipments will be made from the nearest distribution centre via the least expensive mode, unless otherwise instructed. Whenever a buyer selects a more expensive method for shipment, or alternate distribution centre, the difference in transportation costs will be for the buyer's account.

**NOTE:**

- All orders are accepted on the basis of prices in effect at the time of shipment.
- Prices apply only to Standard Sizes as listed in catalogs.
- On orders received for cartoned items in less than "carton (not container) quantities," we reserve the right to adjust to the next carton quantity above the number of pieces shown on the order.

**NOTICE:**

To the prices and terms quoted, there will be added any manufacturers or sales tax payable on the transaction under any effective statute.

**GENERAL**

- UPC numbers and SPIN commodity identification numbers are available upon request.
- To obtain current ISO certifications, listings, and other approvals, visit Anvil's Web site at [www.anvilintl.com](http://www.anvilintl.com).
- Pricing is subject to change without notice. Go to Anvil's Web site for the most current list price information, or contact your local Anvil representative.

**LOSS OR DAMAGE CLAIMS:**

All goods are shipped at buyer's risk. Shipments should be carefully examined upon delivery and before the carrier's delivery receipt is signed. If any loss or damage is evident, the buyer should make an appropriate notation on the delivery receipt and insist that the carrier's driver initial such exception. The contents of all packages should be carefully examined for concealed damage as soon as possible after delivery, so that the carrier can be requested, within 48 hours after delivery, to arrange for prompt inspection of the damaged goods.

**NATIONAL TOLL FREE HOTLINE**

800-661-8998

[www.anvilintl.ca](http://www.anvilintl.ca)



## 1. CONTROLLING PROVISIONS:

These terms and conditions shall control with respect to any purchase order or sale of Seller's products. No waiver, alteration or modification of these terms and conditions whether on Buyer's purchase order or otherwise shall be valid unless the waiver, alteration or modification is specifically accepted in writing and signed by an authorized representative of Seller.

## 2. DELIVERY:

Seller will make every effort to complete delivery of products as indicated on Seller's acceptance of an order, but Seller assumes no responsibility or liability, and will accept no backcharge, for loss or damage due to delay or inability to deliver caused by acts of God, war, labor difficulties, accident, delays of carriers, by contractors or suppliers, inability to obtain materials, shortages of fuel and energy, or any other causes of any kind whatever beyond the control of Seller. Seller may terminate any contract of sale of its products without liability of any nature, by written notice to Buyer, in the event that the delay in delivery or performance resulting from any of the aforesaid causes shall continue for a period of sixty (60) days. Under no circumstances shall Seller be liable for any special or consequential damages or for loss, damage, or expense (whether or not based on negligence) directly or indirectly arising from delays or failure to give notice of delay.

## 3. WARRANTY:

Seller warrants for one year from the date of shipment Seller's manufactured products to the extent that Seller will replace those having defects in material or workmanship when used for the purpose and in the manner which Seller recommends. If Seller examination shall disclose to its satisfaction that the products are defective, and an adjustment is required, the amount of such adjustment shall not exceed the net sales price of the defective products only and no allowance will be made for labor or expense of repairing or replacing defective products or workmanship of damage resulting from the same. Seller warrants the products which it sells of other manufacturers to the extent of the warranties of their respective makers. Where engineering design or fabrication work is supplied. Buyer's acceptance of Seller's design or of delivery of work shall relieve Seller of all further obligation, other than expressed in Seller's product warranty. THIS IS SELLER'S SOLE WARRANTY. SELLER MAKES NO OTHER WARRANTY OF ANY KIND, EXPRESSED OR IMPLIED AND ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FOR A PARTICULAR PURPOSE WHICH EXCEED SELLER'S AFORESTATED OBLIGATION ARE HEREBY DISCLAIMED BY SELLER AND EXCLUDED FROM THIS WARRANTY. Seller neither assumes, nor authorizes any person to assume for it, any other obligation in connection with the sale of its engineering designs or products. This warranty shall not apply to any products or parts of products which (a) have been repaired or altered outside of Seller's factory, in any manner; (b) have been subjected to misuse, negligence or accidents; (c) have been used in a manner contrary to Seller's instructions or recommendations. Seller shall not be responsible for design errors due to inaccurate or incomplete information supplied by Buyer or its representatives.

## 4. SELLER'S LIABILITY:

Seller will not be liable for any loss, damage, cost of repairs, incidental or consequential damages of any kind, whether based upon warranty (except for the obligation accepted by Seller under "Warranty" above), contract or negligence, arising in connection with the design, manufacture, sale, use or repair of the products or of the engineering designs supplied to Buyer.

## 5. RETURNS:

Seller cannot accept return of any products unless its written permission has been first obtained, in which case same will be credited subject to the following (a) All material returned must, on its arrival at Seller's Plant, be found to be in first-class condition; if not, cost of putting in saleable condition will be deducted from credit memoranda; (b) A handling charge deduction of twenty-five percent (25%) will be made from all credit memoranda issued for material returned; (c) Transportation charges, if not prepaid will be deducted from credit memoranda.

## 6. SHIPMENTS:

All products sent out will be carefully examined, counted and packed. The cost of any special packing or special handling caused by Buyer's requirements or requests shall be added to the amount of the order. No claim for shortages will be allowed unless made in writing within ten (10) days of receipt of a shipment.

Claims for products damaged or lost in transit should be made on the carrier, as Seller's responsibility ceases, and title passes, on delivery to the carrier.

## 7. SPECIAL PRODUCTS:

Orders covering special or nonstandard products are not subject to cancellation except on such terms as Seller may specify on application.

## 8. PRICES AND DESIGNS:

Prices and designs are subject to change without notice. All prices are F.O.B. Point of shipment, unless otherwise stated.

## 9. TAXES:

The amount of any sales, excise or other taxes, if any, applicable to the products covered by this order, shall be paid by Buyer unless Buyer provides Seller with an exemption certificate acceptance to the taxing authorities.

## 10. NUCLEAR PLANTS:

Where the products, engineering design or fabrication is for nuclear plant applications. Buyer agrees (a) to take all necessary steps to add Seller as an insured under the American Nuclear Insurers' (ANI) pool and under the Mutual Atomic Energy Reinsurance Pool (MAERP) for property damage and liability insurance and if necessary steps could have been taken, but are not taken, Buyer shall hold Seller harmless against all such losses which could have been thus covered (b) Buyer agrees to hold Seller harmless with respect to any personal injury (for death), property damage or other loss in a nuclear incident which is caused directly or indirectly by defective design, material, workmanship furnished by Seller (or which could be so covered but with respect to which Buyer has elected to self-insure), and further agrees to waive subrogation by its carriers of such insurance against Seller, and (c) as to nuclear hazards for which Buyer cannot obtain insurance coverage, the liability of Seller for any personal injury (or death), property damage or other loss directly caused by defective design, material, or workmanship furnished by Seller shall not exceed the value at the time of the loss occurrence.

## 11. MINIMUM INVOICE:

Domestic: \$100 plus transportation.  
International: \$500 plus transportation.

## 12. TERMS:

Cash, net 30 days unless otherwise specified.

NOTE: All orders are accepted on the basis of prices in effect at the time of shipment.

NOTICE: The prices and terms quoted, there will be added any manufacturers or sales tax payable on the transaction under any effective statute.

FREIGHT ALLOWANCE: All prices quoted F.O.B. our Distribution Centre, Simcoe, Ontario; Edmonton, Alberta; Montreal, Quebec or freight equalized thereon; with full freight allowed on 1,000 lbs. or \$1,500 to recognized delivery points in Canada. All shipments will be made from the nearest distribution centre via the least expensive mode, unless otherwise instructed. Whenever a buyer selects a more expensive method for shipment, or alternate distribution centre, the difference in transportation costs will be for the buyer's account.



## TABLE OF CONTENTS

---

Figure 100 - 1000 psi cwp - 1500 psi test - threaded ends.....	4
Figure 100C - 1000 psi cwp - 1500 psi test - threaded ends .....	4
Figure 200 - 2000 psi cwp - 3000 psi test - threaded ends.....	4
Figure 200 - 2000 psi cwp - 3000 psi test - buttweld ends - schedule 40 .....	4
Figure 200C - 2000 psi cwp - 3000 psi test - threaded ends .....	4
Figure 206 - 2000 psi cwp - 3000 psi test - threaded ends.....	5
Figure 206 - 2000 psi cwp - 3000 psi test - buttweld ends - schedule 40 .....	5
Figure 207 - 2000 psi cwp - 3000 psi test - threaded ends - blanking unions.....	5
Figure 211 - 2000 psi cwp - 3000 psi test - threaded ends - insulating unions.....	6
Figure 300 - 2000 psi cwp - 3000 psi test - flat face unions .....	6
Figure 400 - 4000 psi cwp - 6000 psi test - threaded ends.....	6
Figure 400 - 4000 psi cwp - 6000 psi test - buttweld ends - schedule 80 .....	6
Figure 600 - 6000 psi cwp - 9000 psi test - threaded ends.....	7
Figure 602 - 6000 psi cwp - 9000 psi test - threaded ends.....	7
Figure 602 - 6000 psi cwp - 9000 psi test - buttweld ends - schedule 80 .....	7
Figure 607 - 6000 psi cwp - 9000 psi test - threaded ends - well service unions .....	7
Figure 1502 - 15,000 psi cwp - 22,500 psi test - threaded ends .....	8
Figure 1502 - 15,000 psi cwp - 22,500 psi test - buttweld ends - schedule XXH .....	8

### NON-PRESSURE SEAL UNIONS

Figure 1502 - 15,000 psi cwp - 22,500 psi test .....	9
--	---

### HIGH SPEED FORGED STEEL UNIONS

Figure S-1A 3000#.....	9
------------------------	---

### SOUR GAS SERVICE UNIONS

Figure 602 - 6000 psi cwp - 9000 psi test - buttweld ends - schedule 80 .....	9
Figure 1502 - 10,000 psi cwp - 15,000 psi test - buttweld ends - schedule XXH .....	9

**Catawissa Check Valves are also available – contact your Anvil Representative for pricing.**



**FIGURE 100**  
1000 psi cwp - 1500 psi test  
threaded ends - black nut/yellow subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$51.30	6.25	12 ■
	NUT	\$33.18	3.30	-
	MALE SUB	\$15.77	1.30	-
	FEMALE SUB	\$19.90	1.65	-
2½	UNION COMPLETE	\$114.01	10.05	8
	NUT	\$38.99	5.30	-
	MALE SUB	\$47.30	2.25	-
	FEMALE SUB	\$46.44	2.50	-
3	UNION COMPLETE	\$125.42	13.65	6
	NUT	\$61.39	7.15	-
	MALE SUB	\$51.45	3.25	-
	FEMALE SUB	\$57.23	3.25	-
4	UNION COMPLETE	\$204.42	22.00	2
	NUT	\$101.21	9.80	-
	MALE SUB	\$75.49	6.65	-
	FEMALE SUB	\$88.75	5.55	-
6	UNION COMPLETE	\$470.72	45.85	-
	NUT	\$173.38	21.75	-
	MALE SUB	\$204.90	11.10	-
	FEMALE SUB	\$239.82	13.00	-
8	UNION COMPLETE	\$749.24	66.65	-
	NUT	\$274.59	27.40	-
	MALE SUB	\$315.22	18.10	-
	FEMALE SUB	\$381.59	21.15	-

Note: 2" available in 8RD thread – consult factory for price.  
■ Sold in box only.

**FIGURE 200**  
2000 psi cwp - 3000 psi test  
threaded ends - blue nut/gray subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$33.39	1.75	36 ■
	NUT	\$19.08	0.95	-
	MALE SUB	\$10.78	0.40	-
	FEMALE SUB	\$15.77	0.40	-
1¼	UNION COMPLETE	\$100.99	2.25	25
	NUT	\$44.80	1.20	-
	MALE SUB	\$39.82	0.50	-
	FEMALE SUB	\$52.25	0.55	-
1½	UNION COMPLETE	\$130.31	2.75	24
	NUT	\$58.07	1.30	-
	MALE SUB	\$51.45	0.70	-
	FEMALE SUB	\$65.53	0.75	-
2 (Ductile Iron)	UNION COMPLETE	\$54.78	4.75	14 ■
	NUT	\$23.22	2.20	-
	MALE SUB	\$21.58	1.15	-
	FEMALE SUB	\$26.56	1.40	-
2½	UNION COMPLETE	\$180.80	10.70	8
	NUT	\$59.72	6.40	-
	MALE SUB	\$80.47	2.00	-
	FEMALE SUB	\$116.14	2.30	-
3	UNION COMPLETE	\$175.90	12.85	6
	NUT	\$84.62	6.00	-
	MALE SUB	\$63.04	3.35	-
	FEMALE SUB	\$77.16	3.50	-
4	UNION COMPLETE	\$257.36	18.70	4
	NUT	\$97.89	7.40	-
	MALE SUB	\$102.88	5.30	-
	FEMALE SUB	\$135.22	6.00	-
2 (Forged Steel)	UNION COMPLETE	\$61.90	5.60	14
	NUT	\$23.22	2.20	-
	MALE SUB-STEEL	\$36.49	1.20	-
	FEMALE SUB-STEEL	\$46.44	1.60	-

■ Sold in box only.

**FIGURE 100C**  
1000 psi cwp - 1500 psi test  
threaded ends - black nut/yellow subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	LUG UNION	\$47.07	6.75	12 ■

Note: Available in import only  
■ Sold in box only.

**FIGURE 200C**  
2000 psi cwp - 3000 psi test  
threaded ends - blue nut/gray subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	LUG UNION	\$30.64	1.90	36 ■
2	LUG UNION	\$56.79	5.75	6 ■

Note: Available in import only  
■ Sold in box only.

**FIGURE 200**  
2000 psi cwp - 3000 psi test  
butt weld ends - SCHEDULE 40  
blue nut/gray subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$195.44	5.50	14
	NUT	\$23.22	2.20	-
	MALE SUB	\$116.98	1.50	-
	FEMALE SUB	\$149.32	1.80	-
3	UNION COMPLETE	\$372.18	14.50	6
	NUT	\$84.62	6.00	-
	MALE SUB	\$177.54	3.50	-
	FEMALE SUB	\$222.32	4.50	-
4	UNION COMPLETE	\$527.73	20.90	4
	NUT	\$97.89	7.40	-
	MALE SUB	\$238.92	6.18	-
	FEMALE SUB	\$313.59	7.38	-



**FIGURE 206**  
**2000 psi cwp - 3000 psi test**  
**threaded ends**  
**blue nut/gray subs with seal ring**

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$70.05	1.75	36
	NUT	\$34.00	0.95	-
	MALE SUB W/ O-RING	\$34.00	0.40	-
	FEMALE SUB	\$15.77	0.40	-
	O-RING	\$5.91	-	-
1¼	UNION COMPLETE	\$143.34	2.25	25
	NUT	\$55.56	1.20	-
	MALE SUB W/ O-RING	\$74.67	0.50	-
	FEMALE SUB	\$52.25	0.55	-
	O-RING	\$8.45	-	-
1½	UNION COMPLETE	\$130.31	2.75	24
	NUT	\$49.78	1.30	-
	MALE SUB W/ O-RING	\$66.35	0.70	-
	FEMALE SUB	\$65.53	0.75	-
	O-RING	\$8.45	-	-
2	UNION COMPLETE	\$98.54	4.75	14
	NUT	\$37.35	2.20	-
	MALE SUB W/ O-RING	\$51.45	1.15	-
	FEMALE SUB	\$70.52	1.40	-
	O-RING	\$7.62	-	-
2½	UNION COMPLETE	\$304.59	10.70	8
	NUT	\$93.74	6.40	-
	MALE SUB W/ O-RING	\$136.04	2.00	-
	FEMALE SUB	\$114.49	2.30	-
	O-RING	\$6.76	-	-
3	UNION COMPLETE	\$195.44	13.00	6
	NUT	\$92.06	6.00	-
	MALE SUB W/ O-RING	\$77.16	3.35	-
	FEMALE SUB	\$76.32	3.50	-
	O-RING	\$7.62	-	-
4	UNION COMPLETE	\$264.68	18.70	4
	NUT	\$97.89	7.40	-
	MALE SUB W/ O-RING	\$114.49	5.30	-
	FEMALE SUB	\$137.02	6.00	-
	O-RING	\$7.62	-	-
6	UNION COMPLETE	\$1,047.31	46.10	-
	NUT	\$291.99	18.18	-
	MALE SUB W/ O-RING	\$434.67	12.74	-
	FEMALE SUB	\$379.93	15.18	-
	O-RING	\$22.00	-	-
8	UNION COMPLETE	\$1,866.57	68.34	-
	NUT	\$312.05	23.84	-
	MALE SUB W/ O-RING	\$893.87	20.08	-
	FEMALE SUB	\$967.24	24.42	-
	O-RING	\$30.46	-	-

**FIGURE 206**  
**2000 psi cwp - 3000 psi test**  
**buttweld ends - schedule 40**  
**blue nut/gray subs with seal ring**

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$228.84	6.00	14
	NUT	\$37.35	3.00	-
	MALE SUB W/ O-RING	\$117.79	1.50	-
	FEMALE SUB	\$150.14	1.50	-
	O-RING	\$7.62	-	-
3	UNION COMPLETE	\$354.24	14.50	6
	NUT	\$92.06	6.50	-
	MALE SUB W/ O-RING	\$141.02	3.50	-
	FEMALE SUB	\$221.49	4.50	-
	O-RING	\$7.62	-	-
4	UNION COMPLETE	\$447.11	20.90	4
	NUT	\$97.89	7.34	-
	MALE SUB W/ O-RING	\$194.12	6.18	-
	FEMALE SUB	\$313.59	7.38	-
	O-RING	\$7.62	-	-
6	UNION COMPLETE	\$1,804.68	45.00	-
	NUT	\$288.70	18.00	-
	MALE SUB W/ O-RING	\$705.11	13.00	-
	FEMALE SUB	\$844.46	14.00	-
	O-RING	\$22.00	-	-
8	UNION COMPLETE	\$2,435.01	64.00	-
	NUT	\$303.62	22.00	-
	MALE SUB W/ O-RING	\$1,191.23	19.00	-
	FEMALE SUB	\$1,297.40	23.00	-
	O-RING	\$30.46	-	-

**FIGURE 207**  
**blanking unions**  
**2000 psi cwp - 3000 psi test**  
**threaded ends - blue cap/gray sub**

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
3	UNION COMPLETE	\$190.12	-	8
	CAP W/ O-RING	\$147.97	-	-
	FEMALE SUB	\$77.81	-	-
	SEAL RING	\$7.62	-	-
4	UNION COMPLETE	\$254.05	18.46	4
	CAP W/ O-RING	\$179.26	11.70	-
	FEMALE SUB	\$137.02	7.06	-
	SEAL RING	\$11.84	-	-



**FIGURE 211**  
insulating unions  
2000 psi cwp - 3000 psi test  
threaded ends - gray nut/light blue sub

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$174.82	2.34	30
	NUT	\$65.08	1.42	-
	MALE SUB	\$45.67	0.40	-
	FEMALE SUB	\$65.12	0.52	-
	SET OF INSULATING SEALS	\$65.12	-	-
2	UNION COMPLETE	\$187.85	6.24	12
	NUT	\$52.45	2.96	-
	MALE SUB	\$54.11	1.42	-
	FEMALE SUB	\$64.27	1.86	-
	SET OF INSULATING SEALS	\$54.11	-	-

**FIGURE 300**  
flat face union - 2000 psi cwp - 3000 psi test  
gray nut/yellow subs  
Flat face union's design allows fast easy access for make up and break out without requiring spreading of the line.

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$49.68	2.21	30
	NUT	\$23.22	1.50	-
	MALE SUB	\$20.73	0.31	-
	FEMALE SUB W/O-RING	\$23.22	0.50	-
	SEAL RING	\$3.32	-	-
2	UNION COMPLETE	\$61.90	6.00	12
	NUT	\$27.38	3.31	-
	MALE SUB	\$24.89	1.25	-
	FEMALE SUB W/O-RING	\$34.00	1.44	-
	SEAL RING	\$4.14	-	-
2½	UNION COMPLETE	\$157.17	10.88	8
	NUT	\$75.47	6.19	-
	MALE SUB	\$65.53	2.13	-
	FEMALE SUB W/O-RING	\$74.67	2.56	-
	SEAL RING	\$5.81	-	-
3	UNION COMPLETE	\$197.90	14.25	6
	NUT	\$85.43	6.31	-
	MALE SUB	\$75.47	3.50	-
	FEMALE SUB W/O-RING	\$110.33	4.44	-
	SEAL RING	\$7.47	-	-
4	UNION COMPLETE	\$272.82	20.69	4
	NUT	\$89.60	8.31	-
	MALE SUB	\$66.35	5.57	-
	FEMALE SUB W/O-RING	\$217.34	6.63	-
	SEAL RING	\$10.78	-	-

**FIGURE 400**  
4000 psi cwp - 6000 psi test  
threaded ends - black nut/red subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$154.85	11.05	6
	NUT	\$78.43	5.60	-
	MALE SUB	\$51.72	2.65	-
	FEMALE SUB	\$72.41	2.80	-
3	UNION COMPLETE	\$371.47	20.00	3
	NUT	\$133.59	8.50	-
	MALE SUB	\$143.93	5.50	-
	FEMALE SUB	\$179.26	6.00	-
4	UNION COMPLETE	\$482.32	29.15	2
	NUT	\$166.34	10.15	-
	MALE SUB	\$215.48	8.85	-
	FEMALE SUB	\$252.54	10.15	-

**FIGURE 400**  
4000 psi cwp - 6000 psi test  
butt weld ends - SCHEDULE 80

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$268.24	10.75	6
	NUT	\$78.43	5.00	-
	MALE SUB	\$118.08	2.75	-
	FEMALE SUB	\$174.12	3.00	-



**FIGURE 600**  
6000 psi cwp - 9000 psi test  
threaded ends - black nut/silver subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$214.94	3.65	25
	NUT	\$103.44	1.95	-
	MALE SUB	\$56.90	0.65	-
	FEMALE SUB W/ BRONZE SEAT	\$130.14	1.05	-
	BRONZE SEAT INSERT	\$47.42	-	-
1½	UNION COMPLETE	\$308.85	-	7
	NUT	\$129.29	-	-
	MALE SUB	\$86.20	-	-
	FEMALE SUB W/ BRONZE SEAT	\$174.97	-	-
	BRONZE SEAT INSERT	\$45.70	-	-
2	UNION COMPLETE	\$340.16	15.64	4
	NUT	\$143.93	7.08	-
	MALE SUB	\$95.67	3.22	-
	FEMALE SUB W/ BRONZE SEAT	\$193.94	5.34	-
	BRONZE SEAT INSERT	\$50.01	-	-
3	UNION COMPLETE	\$550.02	-	3
	NUT	\$221.52	-	-
	MALE SUB	\$205.14	-	-
	FEMALE SUB W/ BRONZE SEAT	\$291.33	-	-
	BRONZE SEAT INSERT	\$70.69	-	-
4	UNION COMPLETE	\$759.85	-	2
	NUT	\$249.97	-	-
	MALE SUB	\$301.67	-	-
	FEMALE SUB W/ BRONZE SEAT	\$436.99	-	-
	BRONZE SEAT INSERT	\$114.64	-	-

**FIGURE 602**  
6000 psi cwp - 9000 psi test  
threaded ends - black nut/orange subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1	UNION COMPLETE	\$112.53	3.55	25
	NUT	\$60.35	1.95	-
	MALE SUB	\$34.49	0.60	-
	FEMALE SUB W/ RING	\$52.57	1.00	-
	SEAL RING	\$6.02	-	-
1½	UNION COMPLETE	\$236.93	9.54	7
	NUT	\$111.19	4.98	-
	MALE SUB	\$88.78	1.98	-
	FEMALE SUB W/ RING	\$129.29	2.58	-
	SEAL RING	\$8.63	-	-
2	UNION COMPLETE	\$205.62	12.40	6
	NUT	\$96.53	6.50	-
	MALE SUB	\$77.57	2.85	-
	FEMALE SUB W/ RING	\$112.05	3.05	-
	SEAL RING	\$7.76	-	-
3	UNION COMPLETE	\$374.85	22.30	3
	NUT	\$156.88	9.95	-
	MALE SUB	\$144.79	5.20	-
	FEMALE SUB W/ RING	\$186.17	7.15	-
	SEAL RING	\$11.23	-	-
4	UNION COMPLETE	\$533.08	32.18	2
	NUT	\$193.94	13.30	-
	MALE SUB	\$205.99	8.36	-
	FEMALE SUB W/ RING	\$286.16	10.52	-
	SEAL RING	\$12.07	-	-

**FIGURE 602**  
6000 psi cwp - 9000 psi test  
butt weld ends - SCHEDULE 80  
black nut/orange subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$297.86	12.12	6
	NUT	\$95.67	6.54	-
	MALE SUB	\$136.20	2.76	-
	FEMALE SUB W/ RING	\$197.39	2.82	-
	SEAL RING	\$7.76	-	-
3	UNION COMPLETE	\$432.37	21.25	3
	NUT	\$156.88	9.95	-
	MALE SUB	\$182.71	5.75	-
	FEMALE SUB W/ RING	\$239.61	6.00	-
	SEAL RING	\$11.23	-	-
4	UNION COMPLETE	\$631.24	28.25	2
	NUT	\$193.94	13.30	-
	MALE SUB	\$255.12	7.50	-
	FEMALE SUB W/ RING	\$354.24	9.75	-
	SEAL RING	\$12.07	-	-

**FIGURE 607**  
well service unions - 6000 psi cwp - 9000 psi test -  
threaded ends  
yellow nut/silver subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1½	UNION COMPLETE	\$246.22	8.96	7
	NUT	\$117.21	5.34	-
	MALE SUB	\$94.81	1.52	-
	FEMALE SUB W/ RING	\$137.03	2.10	-
	SEAL RING	\$12.07	-	-
2	UNION COMPLETE	\$281.78	14.64	4
	NUT	\$132.74	7.68	-
	MALE SUB	\$107.74	2.82	-
	FEMALE SUB W/ RING	\$169.80	4.14	-
	SEAL RING	\$15.52	-	-



**FIGURE 1502**  
15,000 psi cwp - 22,500 psi test  
threaded ends - blue nut/red subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1½	UNION COMPLETE	\$649.00	15.46	7
	NUT	\$265.45	8.60	-
	MALE SUB	\$206.86	2.94	-
	FEMALE SUB W/ RING	\$330.98	3.92	-
	SEAL RING	\$8.63	-	-
2	UNION COMPLETE	\$272.46	19.46	4
	NUT	\$106.02	9.78	-
	MALE SUB	\$105.16	4.82	-
	FEMALE SUB W/ RING	\$140.48	4.86	-
	SEAL RING	\$7.76	-	-
3	UNION COMPLETE	\$669.32	30.48	2
	NUT	\$258.57	14.18	-
	MALE SUB	\$242.19	8.00	-
	FEMALE SUB W/ RING	\$372.34	8.30	-
	SEAL RING	\$11.23	-	-

**FIGURE 1502**  
15,000 psi cwp - 22,500 psi test  
buttweld ends - schedule XXH

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
1½	UNION COMPLETE	\$678.63	15.75	7
	NUT	\$265.45	8.60	-
	MALE SUB	\$260.31	3.00	-
	FEMALE SUB W/ RING	\$351.65	3.75	-
	SEAL RING	\$8.63	-	-
2	UNION COMPLETE	\$391.77	20.58	4
	NUT	\$106.02	9.78	-
	MALE SUB	\$176.70	5.32	-
	FEMALE SUB W/ RING	\$236.17	5.48	-
	SEAL RING	\$7.76	-	-
3	UNION COMPLETE	\$770.85	27.98	2
	NUT	\$258.57	14.18	-
	MALE SUB	\$293.92	6.96	-
	FEMALE SUB W/ RING	\$450.78	7.76	-
	SEAL RING	\$11.23	-	-

## NON-PRESSURE SEAL UNIONS

**FIGURE 1502**  
15,000 psi cwp - 22,500 psi test

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$349.47	20.00	4
	NUT	\$106.02	9.78	-
	MALE SUB	\$132.74	5.00	-
	FEMALE SUB W/ RING	\$163.77	-	-
	SEAL RING	\$7.76	-	-
3	UNION COMPLETE	\$753.93	31.00	2
	NUT	\$258.57	14.18	-
	MALE SUB	\$270.66	9.00	-
	FEMALE SUB W/ RING	\$416.30	9.00	-
	SEAL RING	\$11.23	-	-

## HIGH SPEED FORGED STEEL UNIONS

**FIGURE S-1A**  
3000#

SIZE INCHES	PRICE	WEIGHT (LBS)	CARTON QTY.
1	\$48.56	1.50	36
2	\$117.50	4.50	19
3	\$165.22	12.19	-



## SOUR GAS SERVICE UNIONS

### FIGURE 602

6000 psi cwp - 9,000 psi test  
buttweld ends - schedule 80  
viton seal rings - light green nut and subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$539.01	12.12	6
	NUT	\$236.17	6.54	-
	MALE SUB	\$252.54	2.76	-
	FEMALE SUB W/ RING	\$294.16	2.82	-
	VITON SEAL RING	\$42.23	-	-
3	UNION COMPLETE	\$731.94	21.25	3
	NUT	\$388.73	9.50	-
	MALE SUB	\$298.22	5.75	-
	FEMALE SUB W/ RING	\$347.34	6.00	-
	VITON SEAL RING	\$66.38	-	-
4	UNION COMPLETE	\$1,199.01	28.25	2
	NUT	\$574.03	11.00	-
	MALE SUB	\$486.10	7.50	-
	FEMALE SUB W/ RING	\$599.90	9.75	-
	VITON SEAL RING	\$137.03	-	-

### FIGURE 1502

10,000 psi cwp - 15,000 psi test  
buttweld ends - SCHEDULE XXH  
viton seal rings - light green nut and subs

SIZE INCHES		PRICE	WEIGHT (LBS)	CARTON QTY.
2	UNION COMPLETE	\$796.24	20.58	4
	NUT	\$372.34	9.78	-
	MALE SUB	\$351.65	5.32	-
	FEMALE SUB W/ RING	\$343.89	5.48	-
	VITON SEAL RING	\$42.23	-	-
3	UNION COMPLETE	\$934.15	27.98	2
	NUT	\$465.43	13.26	-
	MALE SUB	\$475.77	6.96	-
	FEMALE SUB W/ RING	\$392.17	7.76	-
	VITON SEAL RING	\$137.03	-	-

- NOTES -

- NOTES -



## Corporate Offices

110 Corporate Drive, Suite 10  
P.O. Box 3180  
Portsmouth, NH 03801-3180  
Tel: 603-422-8000  
Fax: 603-422-8033  
E-mail: [webmaster@anvilintl.com](mailto:webmaster@anvilintl.com)

## U.S. REGIONAL SERVICE CENTERS

### Eastern Region

**SERVICING:** Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, North and South Carolina, East Pennsylvania, Rhode Island, Vermont, Virginia

800 Malleable Road  
Columbia, PA 17512

Tel: 708-885-3000  
Fax: 708-534-5441  
Toll Free: 1-800-451-2935

### Northern Region

**SERVICING:** Illinois, Indiana, Iowa, Kentucky, Michigan, Minnesota, Nebraska, North and South Dakota, Ohio, West Pennsylvania, West Virginia, Wisconsin

750 Central Avenue  
University Park, IL 60466

Tel: 708-885-3000  
Fax: 708-534-5441  
Toll Free: 1-800-301-2701

### Southern Region

**SERVICING:** Alabama, Arkansas, Kansas, Louisiana, Mississippi, Missouri, Oklahoma, Tennessee, Texas

1313 Avenue R  
Grand Prairie, TX 75050

Tel: 972-343-9206  
Fax: 972-641-8946  
Toll Free: 1-800-451-4414

### Western Region

**SERVICING:** Alaska, Arizona, California, Colorado, Hawaii, Idaho, Montana, Nevada, New Mexico, Oregon, Utah, Washington, Wyoming

1385 Greg Street  
Sparks, NV 89431

Tel: 775-331-7029  
Fax: 775-331-5075  
Toll Free: 1-800-572-0051

## CANADA SERVICE CENTERS

### Corporate

390 Second Avenue  
Simcoe, Ontario N3Y 4K9  
Tel: 519-426-4551

### Western

**SERVICING:** Manitoba, Saskatchewan, Alberta, British Columbia

5506-48 St. NW  
Edmonton, Alberta, T6B 2Z1  
Tel: 780-413-8274

### Central

**SERVICING:** Ontario

390 Second Avenue  
Simcoe, Ontario N3Y 4K9  
Tel: 519-426-4551

### Eastern

**SERVICING:** Quebec, New Brunswick, Prince Edward Island, Newfoundland

2615-25 Brabant/Marineau. (Saint-Laurent)  
Montreal, Quebec, H4S 1R8  
Tel: 514-745-3835

## INTERNATIONAL SALES

### Europe, Asia and Middle East

Rick van Meesen, Director of Sales  
The Netherlands  
Tel: +31-53-5725570  
Fax: +31-53-5725579

U.S. Customer Service  
Tel: +1-708-885-3000  
Fax: +1-708-534-5441

### Latin America and Mexico

Abraham Quijada, Sales Manager  
Tel: +1-281-590-4600

U.S. Customer Service  
Tel: +1-708-885-3000  
Fax: +1-708-534-5441

### Puerto Rico

R.R. Barril, Inc.  
Tel: +1-787-982-1550  
Fax: +1-787-982-1570

U.S. Customer Service  
Tel: +1-708-885-3000  
Fax: +1-708-534-5441

#760 / Printed in USA / ©2008

B U I L D I N G   C O N N E C T I O N S   T H A T   L A S T



[www.anvilintl.ca](http://www.anvilintl.ca)